

PRODUCT DATA SHEET

IMPRAMER™ B 2247 (Bromobutyl Rubber)

PRODUCT DESCRIPTION

IMPRAMER™ B 2247 Bromobutyl Rubber (BIIR) is a brominated copolymer of isobutylene and isoprene. Product is offered as white to light amber color bale and has 0.93 as typical specific gravity.

RAW MATERIAL PROPERTIES

Sr. No.	Parameter	UOM	Range	Test Method
1	Mooney Viscosity, ML(1+8) @125°C, (un-massed)	MU	41 – 51	ASTM D1646
2	Bromine Content	wt%	1.60 – 2.00	RSEPL Method
3	Volatile Matter	wt%	0.70 Max.	ASTM D5668
4	Non-staining Antioxidant	wt%	0.05 Min.	RSEPL Method
5	Ash	wt%	0.70 Max.	ASTM D5667
6	Calcium Content	wt%	0.12 – 0.18	RSEPL Method
7	Stabilizer ESBO	wt%	1.00 – 1.50	RSEPL Method

PACKAGING: 34 kg bale wrapped in dispersible EVA film of melting point 100°C is further packed either in appropriate bulk packing (like metal container) or as individual bale in paper bag.

SHELF LIFE: 2 years from manufacturing date under controlled storage conditions (temperature less than 40°C, no exposure to direct sunlight and atmospheric precipitation).

CUSTOMER TECHNICAL SUPPORT

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