

PRODUCT DATA SHEET

IMPRAMER™ R 1270 (Butyl Rubber)

PRODUCT DESCRIPTION

IMPRAMER™ R 1270 Butyl Rubber (IIR) is a copolymerization product of isobutylene and isoprene. Product is offered as white to light amber color bale and has 0.92 as typical specific gravity.

RAW MATERIAL PROPERTIES

Sr. No.	Parameter	UOM	Range	Test Method
1	Mooney Viscosity, ML(1+8) @125°C, (un-massed)	MU	42 – 52	ASTM D1646
2	Unsaturation	mol%	1.00 – 1.40	RSEPL Method
3	Volatile Matter	wt%	0.50 Max.	ASTM D5668
4	Non-staining Antioxidant	wt%	0.03 Min.	RSEPL Method
5	Ash	wt%	0.30 Max.	ASTM D5667
6	Calcium Stearate	wt%	1.5 Max	RSEPL Method

PACKAGING: 34 kg bale wrapped in dispersible EVA film of melting point 100°C is further packed either in appropriate bulk packing (like metal container) or as individual bale in paper bag.

SHELF LIFE: 2 years from manufacturing date under controlled storage conditions (temperature less than 40°C, no exposure to direct sunlight and atmospheric precipitation).

CUSTOMER TECHNICAL SUPPORT

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